## WHAT IS CLAIMED IS:

- 1 1. A method for improving the yield of a CD recorder,
- 2 characterized by adjustment of the current recordable
- 3 rate and a write delay table using the data of a write
- 4 radio frequency profile.
- 5 2. A method for improving the yield of a CD recorder,
- 6 comprising the steps:
- 7 determining the number of wrong detection code to be
- 8 input;
- 9 decreasing the recordable rate if the number of wrong
- 10 detection codes to be input is over a first predetermined
- 11 number;
- 12 respectively comparing the first, second, third input
- 13 signal levels with the first, second, third predetermined
- 14 signal levels; adjusting a write power based on the comparison
- 15 results;
- 16 adjusting a write delay based on a jitter input value;
- 17 adjusting the current recordable rate and a write delay
- 18 table based on the adjusted write power and write delay to
- 19 control the rotation rate of spindle motor and the write
  - 20 action of the pickup in the CD recorder.
    - 1 3. The method of claim 2, wherein the step of
    - 2 adjusting the current recordable rate and a write
    - 3 delay table comprises the action of keeping the
    - 4 current recordable rate and the write delay table
    - 5 unchanged.
    - 1 4. The method of claim 2, wherein the step of
    - 2 adjusting the current recordable rate and a write

- 3 delay table comprises the action of increasing the
- 4 recordable rate and updating the write delay table.
- 1 5. The method of claim 2, wherein the step of
- 2 adjusting the current recordable rate and a write
- 3 delay table comprises the action of decreasing the
- 4 recordable rate and updating the write delay table and
- 5 a write power.
- 1 6. The method of claim 5, wherein a laser source is
- 2 used to provide the write power.
- 1 7. The method of claim 2, further comprising a step
- 2 of adjusting a write error and accumulating the
- 3 adjusted number when the number adjusting the write
- 4 power and write delay is zero.
- 5 8. The method of claim 7, further comprising a step
- 6 of adjusting the current recordable rate and the write
- 7 delay table based on the adjusted number accumulated.
- 8 9. The method of claim 8, wherein the step of
- 9 adjusting the current recordable rate and write delay
- 10 table comprises keeping the current recordable rate
- 11 and the write delay table unchanged.
- 12 10. The method of claim 8, wherein the step of
- 13 adjusting the current recordable rate and write delay
- 14 table comprises increasing the current recordable
- 15 rate and updating the write delay table.
- 16 11. The method of claim 2, wherein the jitter value
- 17 is changed based on the temperature of a pickup and

- $18\,$   $\,$  the dye and coating thickness used to the surface of
- 19 a CD.
- 20 12. The method of claim 2, wherein the input first,
- 21 second, and third signal levels are obtained from the
- 22 standard sampling points of write radio frequency when
- 23 a laser power positioned in the pickup is used to
- 24 record the CD.
- 25 13. The method of claim 12, wherein the standard
- 26 sampling points are defined in the Orange Book.
- 27 14. The method of claim 2, wherein the write radio
- 28 frequency profile depends on the dye crystallization
- 29 depth of a CD.
  - 1 15. The method of claim 2, wherein the radio frequency
  - 2 is a feedback signal.
  - 3 16. A device for improving the yield of a CD recorder,
  - 4 comprising:
  - 5 a level comparator for respectively comparing the first,
  - $\,\,$  6  $\,\,$  second, and third input signal levels with the first, second,
  - 7 and third determined signal levels and outputting the
  - 8 comparison results;
  - 9 a slicer for converting a write radio frequency into the
- 10 form of binary signal to extract the write radio frequency
- 11 profile;
- 12 a phase comparator for comparing the binary write radio
- 13  $\,$  frequency profile with a mark signal profile modulated by the
- 14 eight-to-fourteen modulation and having a phase error output
- 15 signal;

- 16 a low-pass filter for eliminating a low frequency
- 17 baseline fluctuation in the write radio frequency based on
- 18 the phase error output signal and generating a jitter value;
- 19 and
- 20 a yield control microprocessor for adjusting the pickup
- 21 output power, the recordable delay time, and the rotation rate
- 22 of the spindle motor based on the output results from the level
- 23 comparator, the jitter value, and an input cyclic redundancy
- 24 check (CRC).
- 25 17. The device of claim 16, wherein the jitter value
- 26 is changed based on the temperature of a pickup and
- 27 the dye and coating thickness used to the surface of
- 28 a CD.
- $\,$  29  $\,$  18. The device of claim 16, wherein the input first,
- $30\,$   $\,$  second, and third signal levels are obtained from the
- 31 standard sampling points of write radio frequency when
- 32 a laser power positioned in the pickup is used to
- 33 record the CD.
  - 34 19. The method of claim 12, wherein the standard
  - 35 sampling points are defined in the Orange Book.
  - 36 20. The method of claim 2, wherein the write radio
  - 37 frequency profile depends on the dye crystallization
  - 38 depth of a CD.
    - 1 21. The method of claim 2, wherein the radio frequency
  - 2 signal is a feedback signal.